

005PHDSS5-0517

TOOLS REQUIRED	PARTS SUPPLIED	TEMPLATES
<ul style="list-style-type: none"> <li>• Drill</li> <li>• Ø5mm Drill Bit</li> <li>• Ø16mm Drill Bit</li> <li>• Pencil</li> <li>• Phillips Head Screw Driver</li> <li>• Centre Punch Tool/Nail</li> <li>• Masking Tape</li> <li>• Hammer</li> </ul>		<ul style="list-style-type: none"> <li>• Unfold and smooth out the Drilling templates.</li> <li>• Both templates must be used. Ensure they are placed on the correct side of the door.</li> <li>• Fold template where indicated.</li> <li>• Position the template at the required height on the door. Ensure the fold line on the template is parallel to the door. Secure the template into place with masking tape.</li> <li>• Mark the hole positions with a Centre Punch or Nail.</li> </ul>
<h3>1 PREPARATION OF DOOR</h3>	<h3>2 DRILLING HOLES</h3>	<h3>3 SECURING REAR PLATE - FROM INSIDE</h3>
<ul style="list-style-type: none"> <li>• Position the template at the required height on the door. Ensure the fold line on the template is parallel to the door. Secure the template into place with masking tape.</li> <li>• Mark the hole positions for the handles. Remove the template prior to drilling. Check that the marked vertical positions are in line, and all 60mm from the door edge.</li> </ul>	<ul style="list-style-type: none"> <li>• <b>IMPORTANT:</b> Drill holes from both sides of the door to prevent splintering of the door face.</li> <li>• Drill the two Ø16mm holes through entire thickness of the door for the handles.</li> <li>• Drill the Ø5mm hole for the lower part of the handle, from the outside, 25-28mm deep.</li> <li>• Remove all debris and rough edges.</li> </ul>	<ul style="list-style-type: none"> <li>• <b>Thread the brass collar and flat washer onto the M8x75mm screw.</b> Insert through the inside of the door in Fixing Point B. Secure finger tight initially, then fully tighten with a screw driver. Refer Fig A.</li> <li>• Repeat the above Step with the M8x45mm screw through Fixing Point A.</li> </ul>
<h3>4 SECURING REAR PLATE - FROM OUTSIDE</h3>	<h3>5 SECURE HANDLES TO DOOR</h3>	
<ul style="list-style-type: none"> <li>• Attach Fixing Point C of Rear Plate from the outside, with M6x45mm screw, brass collar and M6 flat washer supplied.</li> </ul>	<ul style="list-style-type: none"> <li>• Position the hole in the handle over the Brass Collar fixed to the door.</li> <li>• Use the Allen Key provided, to secure the M6 Grub Screws into the bottom face of the handles.</li> </ul>	